



# Eco-Efficiency

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Eco-Industry Research and Training Center

คณะสิ่งแวดล้อมและทรัพยากรศาสตร์  
มหาวิทยาลัยมหิดล

# PRESENTATION OUTLINE

- **Eco-Efficiency Concept**
- **Case Study and Lesson Learned**
- **Evaluation of Eco-Efficiency Indicators**

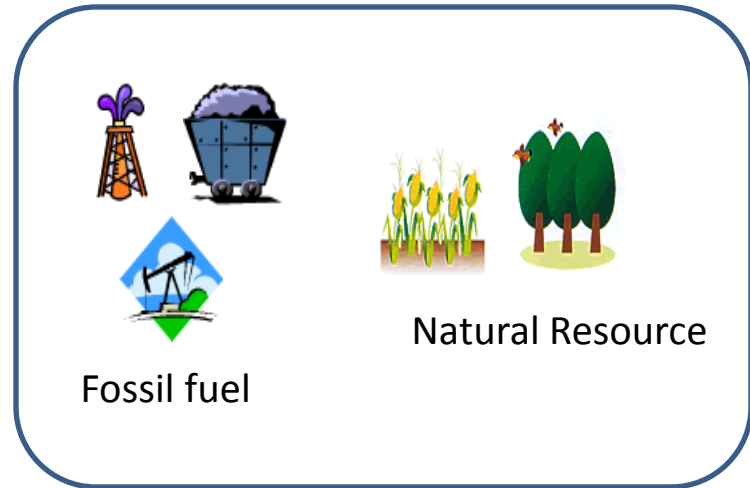
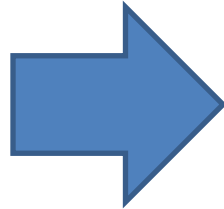


# The World in One Second

- Population is increasing by 2.4 persons
- 4.2 TVs are manufactured
- 21.1 mobile phones are manufactured
- 38 tonnes of solid waste is generated
- 390,000 m<sup>3</sup> of CO<sub>2</sub> is being emitted.
- Glaciers in Greenland melt by 1,620 m<sup>3</sup>
- 0.002 species or one species every 7 minutes becomes extinct
- USD 6,500 in insurance money is being paid for damage caused by natural disasters
- 6.9 tons of meat, consisting of 3 cows, 7 pigs, and 1,100 chickens are consumed

Source: UNEP

# Problem Awareness

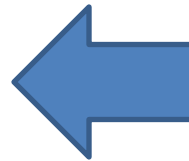


Fossil fuel

Natural Resource



**Impact on**  
-Human Health  
-Ecosystem  
-Resource

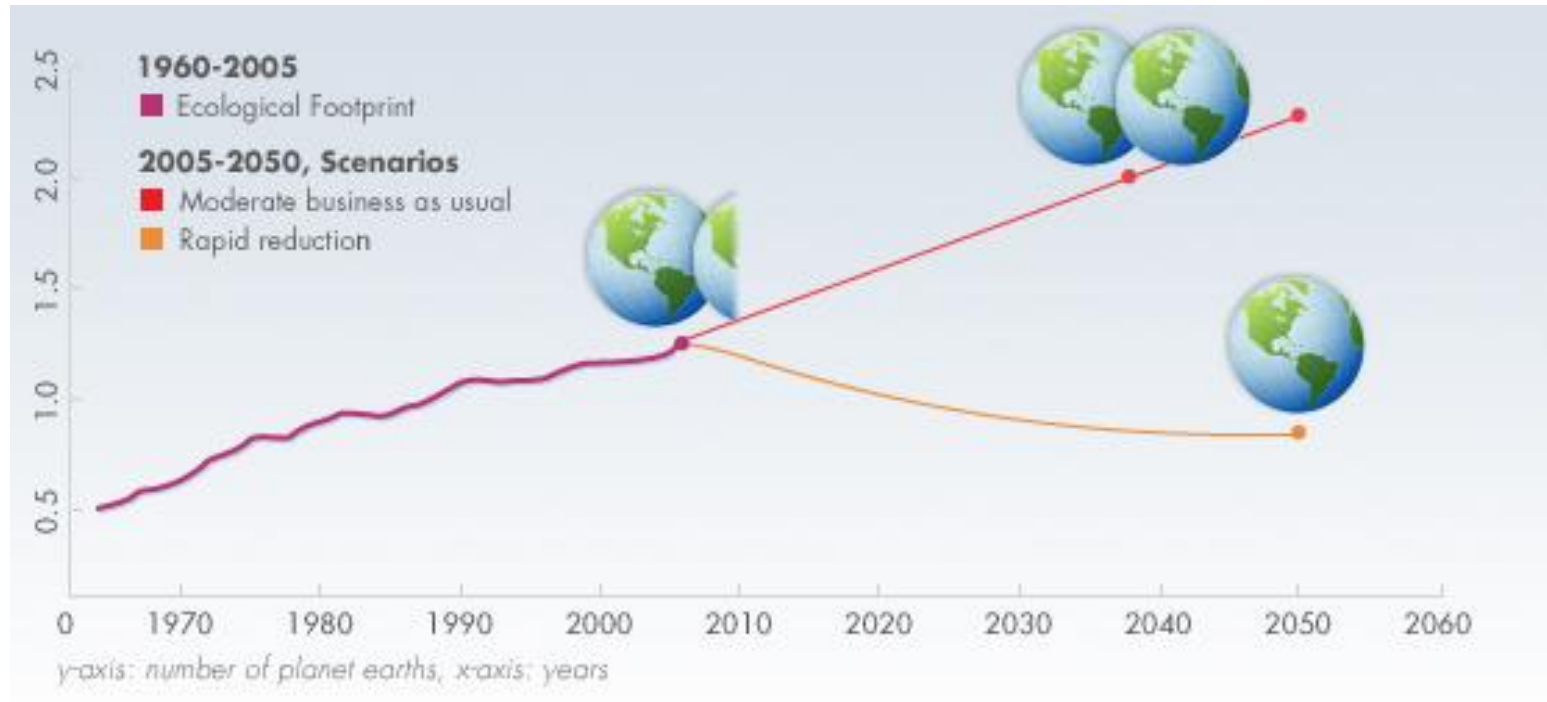


# INTERNATIONAL AND LOCAL PROBLEMS

- **Depletion of Natural Resources and Energy Crisis**
- **Global Warming Issue**
- **Water Shortage, Poverty, Biodiversity, etc.**

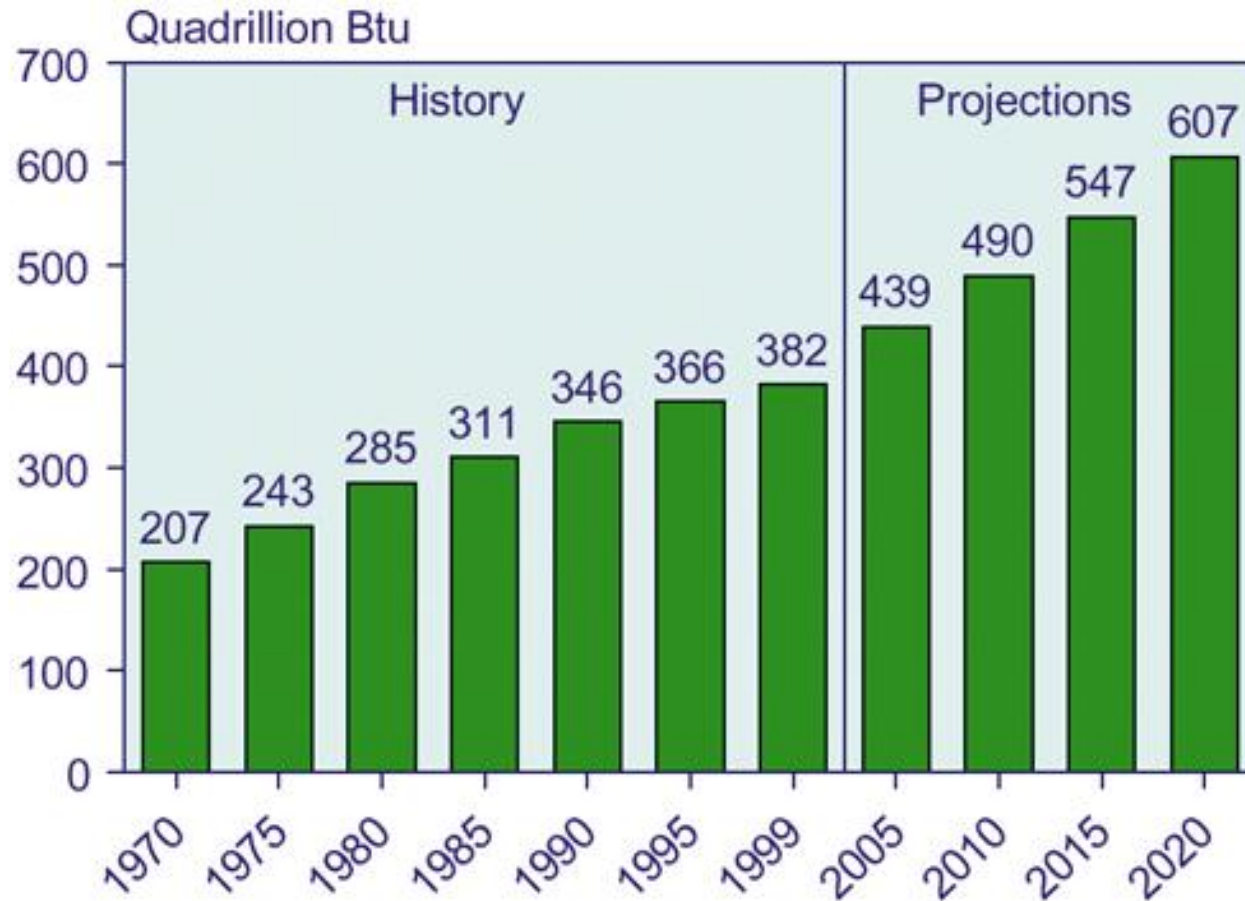


# World Footprint



Source: Global Footprint Network

# World Energy Consumption



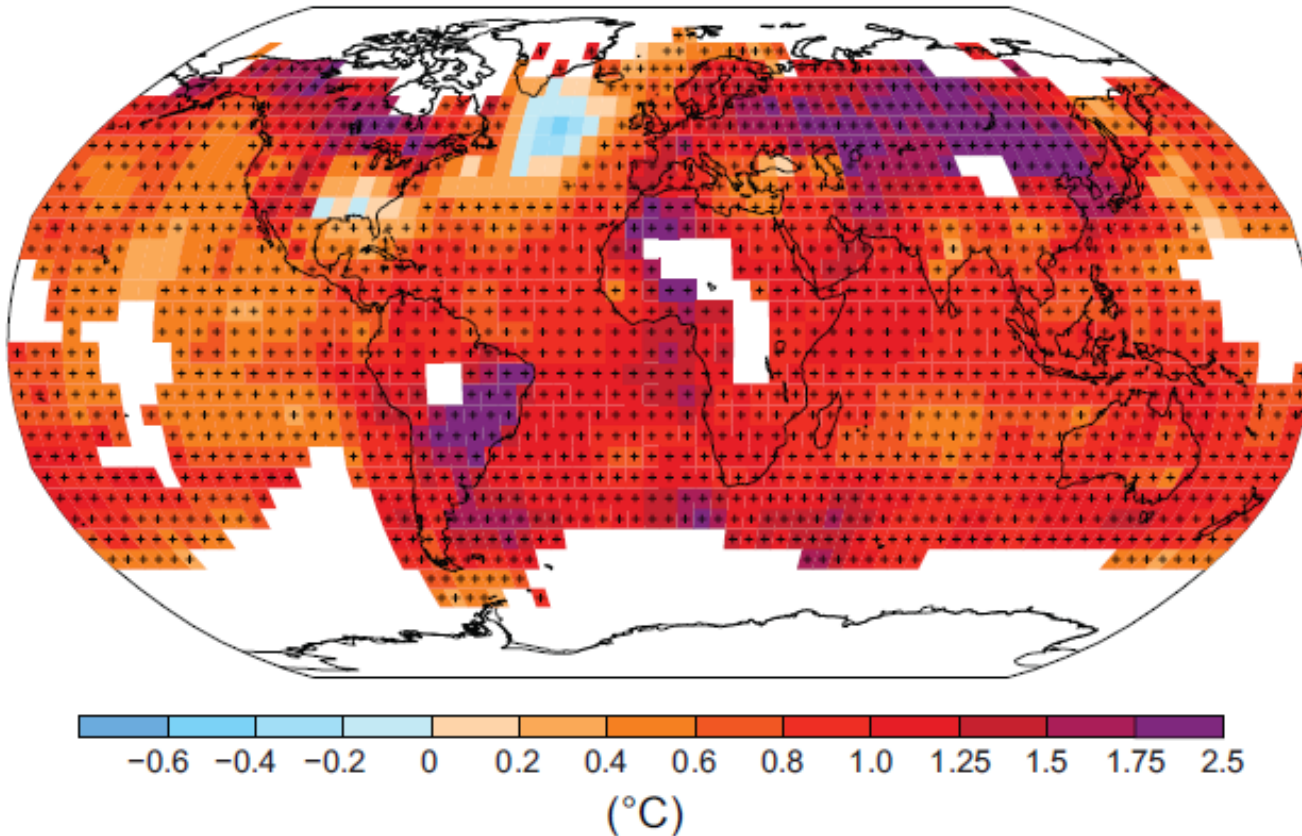
Source: International Statistics Database and International Energy Annual 1999



# Map of the observed surface temperature change

(b)

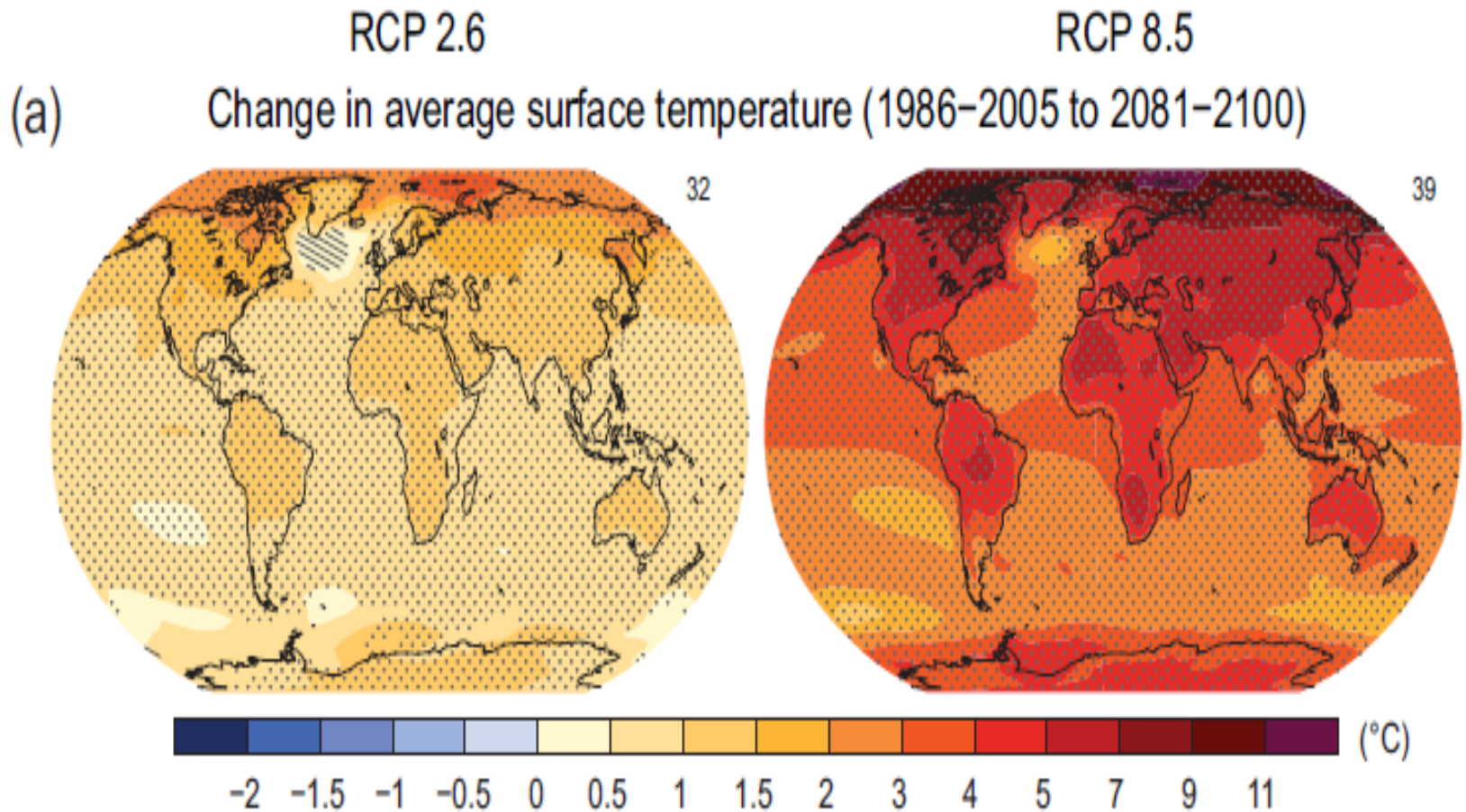
Observed change in surface temperature 1901–2012



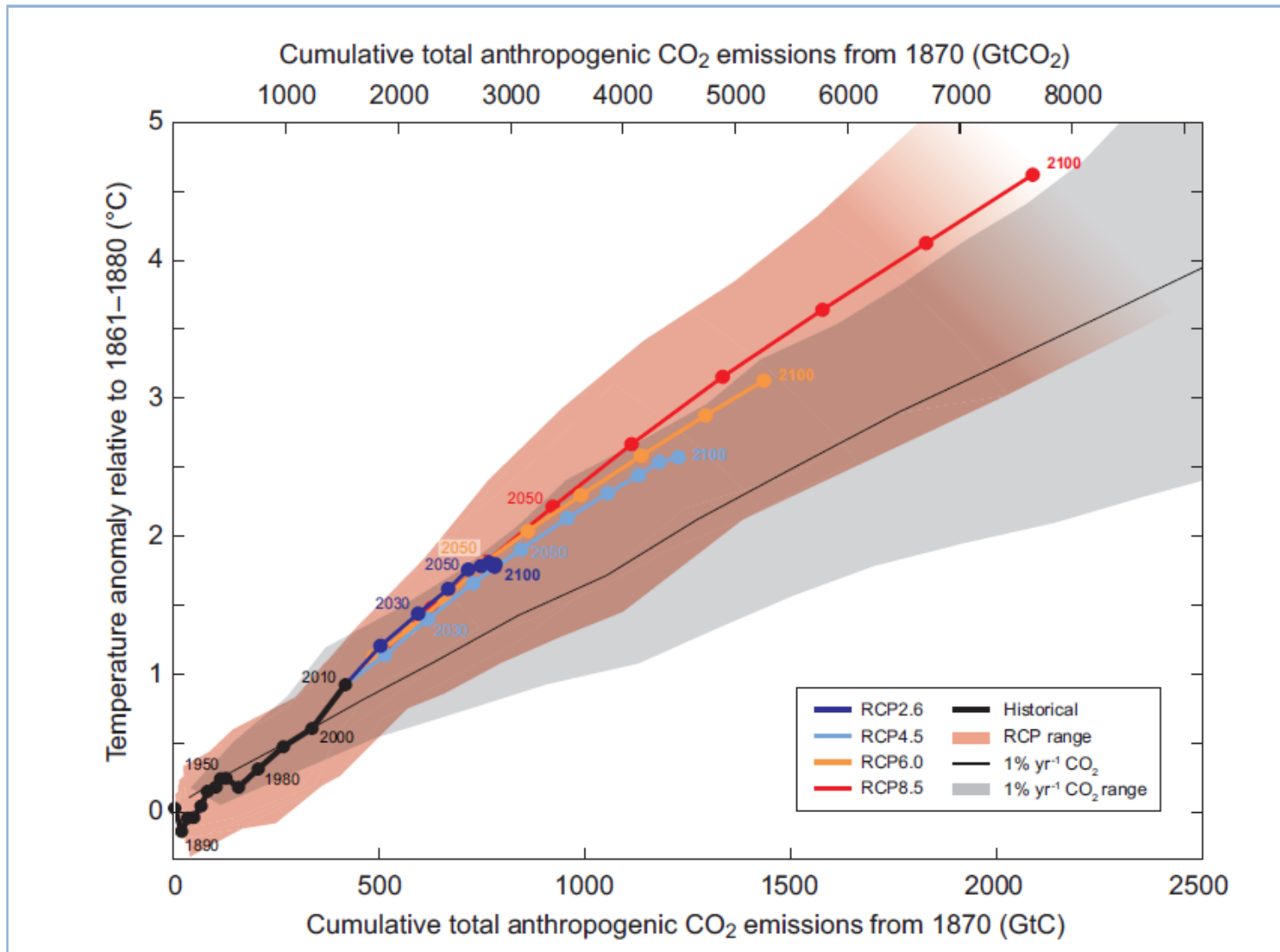
The globally averaged combined land and ocean surface temperature data as calculated by a linear trend, show a warming of 0.85 [0.65 to 1.06] °C, over the period 1880 to 2012



# Annual mean surface temperature change



# Global mean surface temperature increase as a function of cumulative total global CO<sub>2</sub> emissions

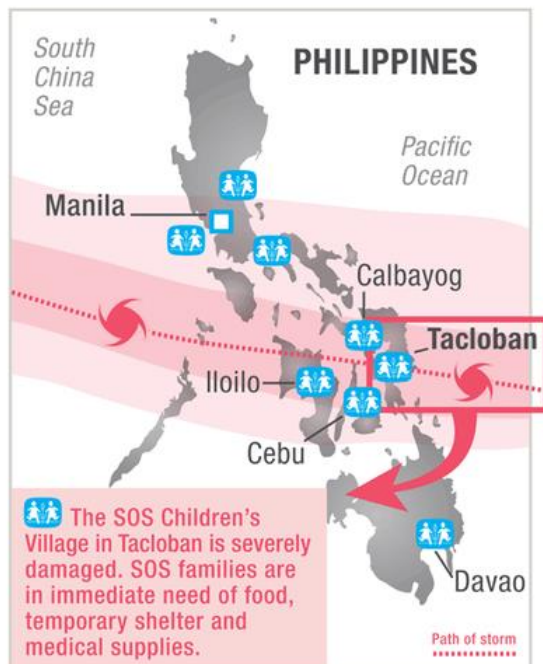






SOS CHILDREN'S  
VILLAGES

## TYPHOON YOLANDA (HAIYAN) DEVASTATION IN THE PHILIPPINES



Nearly **7 million people** are affected.



Nearly **600,000 people** are displaced.



More than **150,000 homes** either partially or completely **destroyed**.



**Water systems are damaged** and non-operational in many areas.



**2.5 million people** in need of **food**. Scavenging has already been witnessed.

More than **95,000 pregnant women** and **190,000 breastfeeding mothers** need specialized care.

### MOST URGENT NEEDS:



**Food**



**Water**



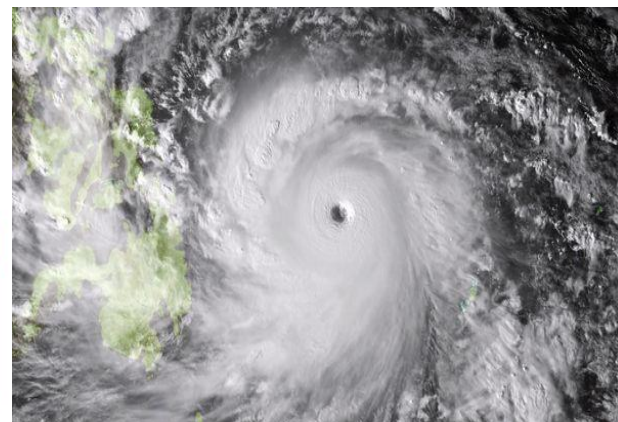
**Clothes**



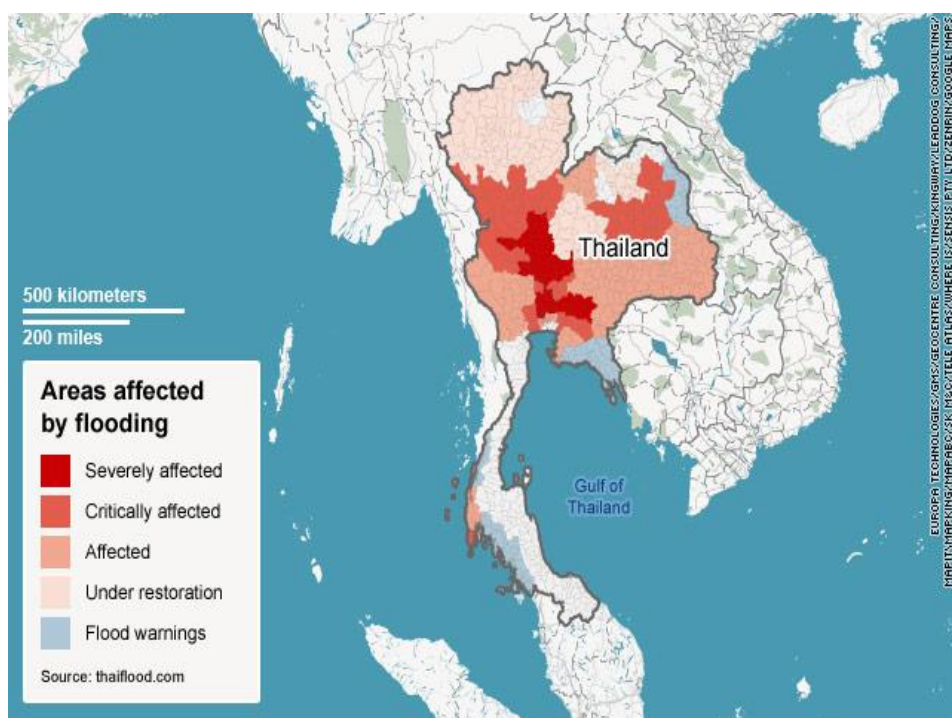
**Shelter**



**Medicine**





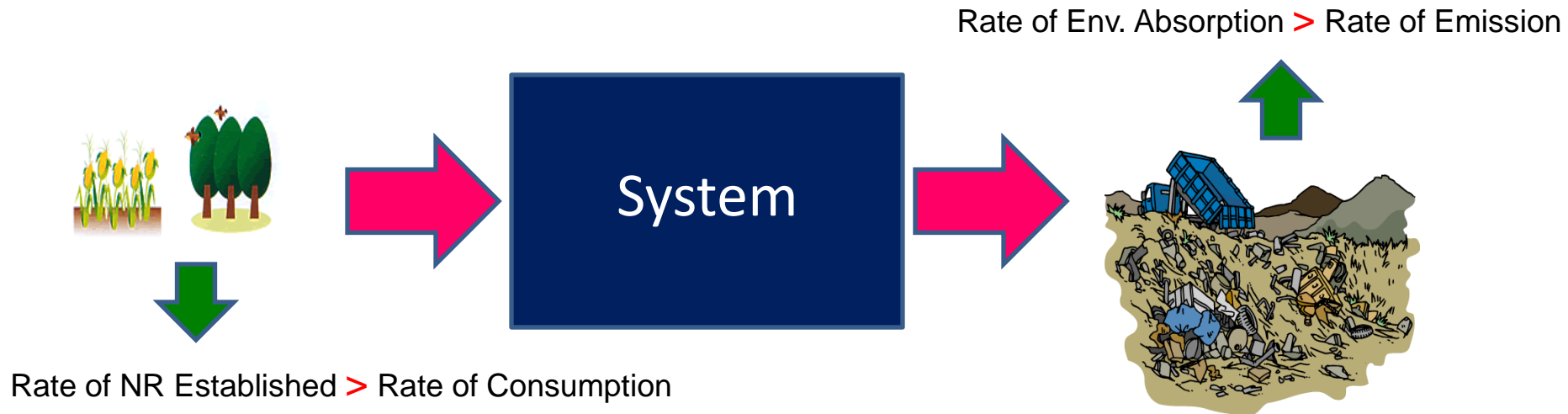


# Sustainable Development

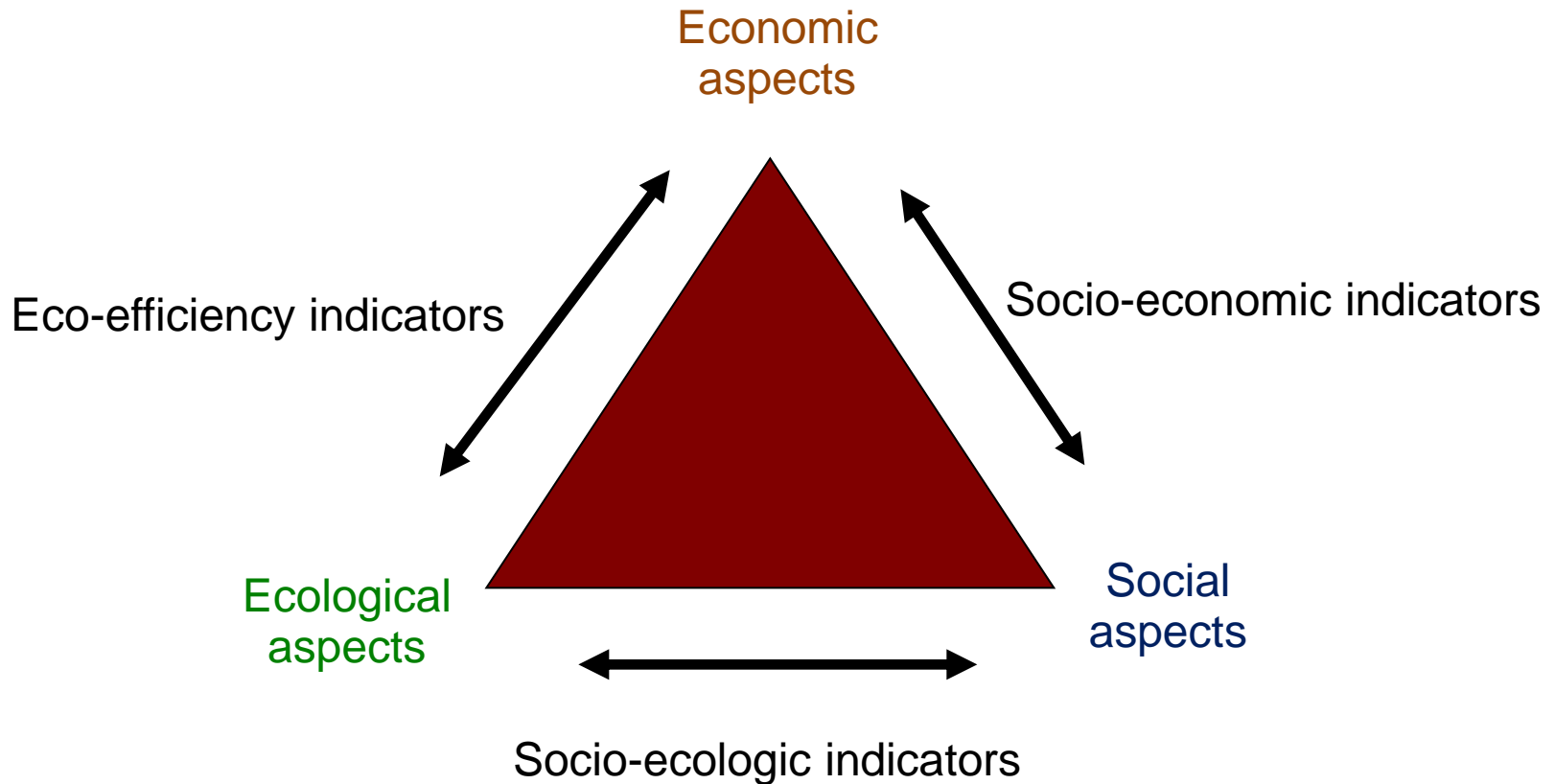
## Sustainable Development (SD)

“Development that meets the needs of the present without compromising the ability of future generations to meet their own needs.”

(Brundtland Commission, 1987).

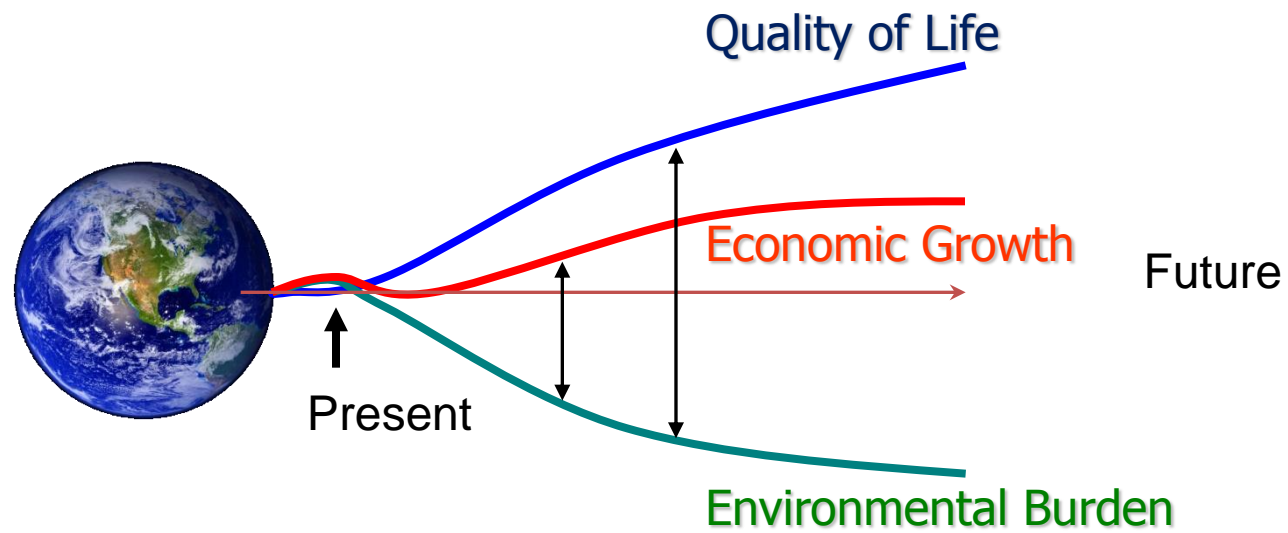


# TRIPLE BOTTOM LINES FOR SD



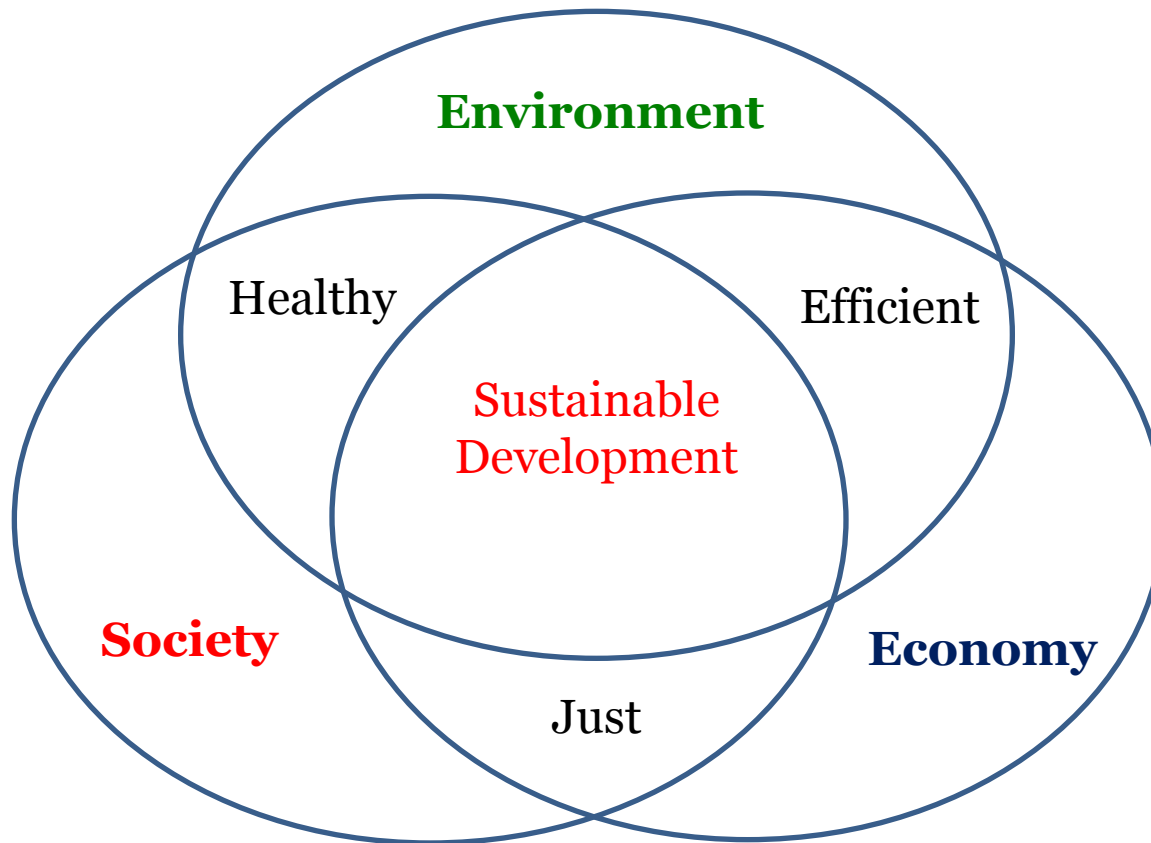


# Sustainable Development



PPT. from Supply Chain in Agri-Food Sector, T.Ozawa, 2007

# Venn Diagram of SD



## 2 Important Movements of last 5 Decades

- **Environmental Movement**
- **Productivity Movement**



# **ECONOMIC MOVEMENT**

**Stage 1: Driven by cost saving**

**Stage 2: Quality aspect came into picture**

**Stage 3: Environmental consideration made the way**



# ENVIRONMENTAL MOVEMENT

**Stage 1: Driven by environmental activities**

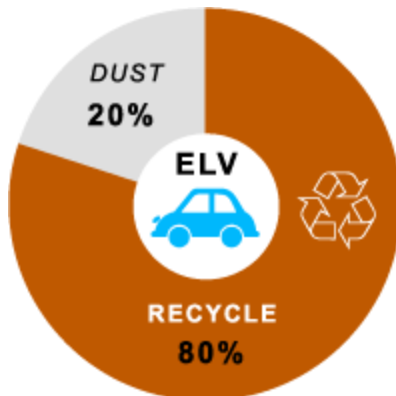
**Stage 2: Political forces, planners and regulators joined the movement**

**Stage 3: Consumers joined the force**



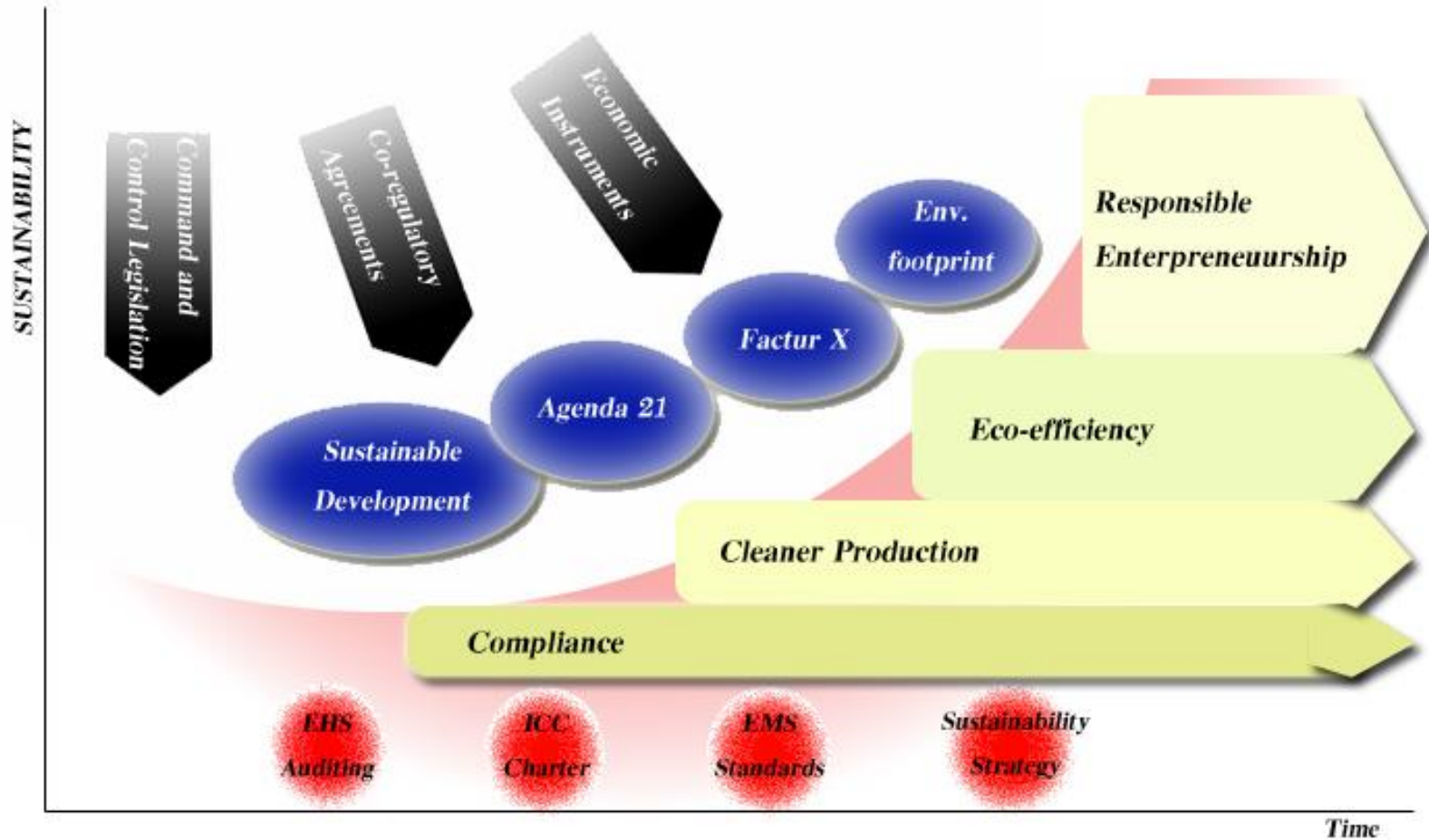


**Environmental  
Commission**





## SIGNPOSTS TO SUSTAINABILITY



Source: Eco-Efficiency, WBCSD, 2000

# What is Eco-Efficiency???



# WHAT IS ECO-EFFICIENCY?

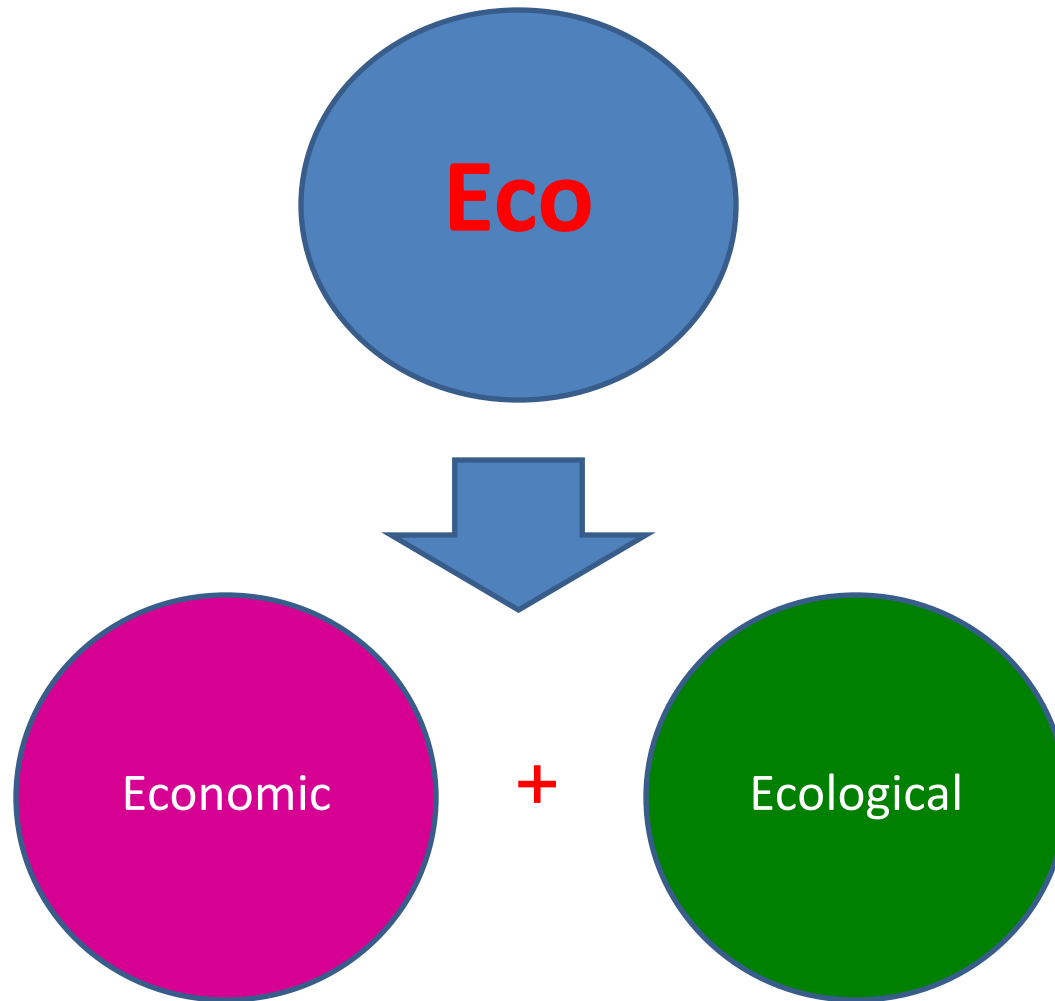
Eco-Efficiency is a management philosophy which encourages business to search for environmental improvements that yield parallel economic benefits

It focuses on business opportunities and allows companies to become more environmentally responsible and more profitable.

It fosters innovation and therefore growth and competitiveness.



World Business Council for  
Sustainable Development





# Efficiency

**Efficiency** is an economic term relating to process performance

$$\text{Efficiency} = \text{output} / \text{input}$$



World Business Council for  
Sustainable Development

# *Eco - Efficiency*



Economic & Ecology



Input/Output



# Eco-Efficiency

**Eco-Efficiency** can be considered as a subordinate of the efficiency, which combines economic and environmental performance

# History of Eco-Efficiency

- The term of eco-efficiency was proposed in 1990 by 2 swiss researchers, Schaltegger and Sturm.
- 1991s, the concept of eco-efficiency was developed by the World Business Council for Sustainable Development (WBCSD)
- Eco-Efficiency has now become established as a concept for policy on the macro-level for industrialized countries. (OECD, PCSD, EC)

# Definitions of Eco-Efficiency

- The term of eco-efficiency, was formally defined and adopted by the WBCSD as

*“the delivery of competitively priced goods and services that satisfy human needs and bring quality of life, while progressively reducing ecological impacts and resource intensity throughout the life cycle, to a level at least in line with the earth’s carrying capacity”*

*“Creating more value with less impact or doing more with less”*

# Definitions of Eco-Efficiency

- European Environment Agency

*“Creating more welfare from less nature”*

- Atlantic Canada Opportunities Agency (ACOA)

*“Creating quality products and services while reducing resource use, waste and pollution along the entire value chain”*

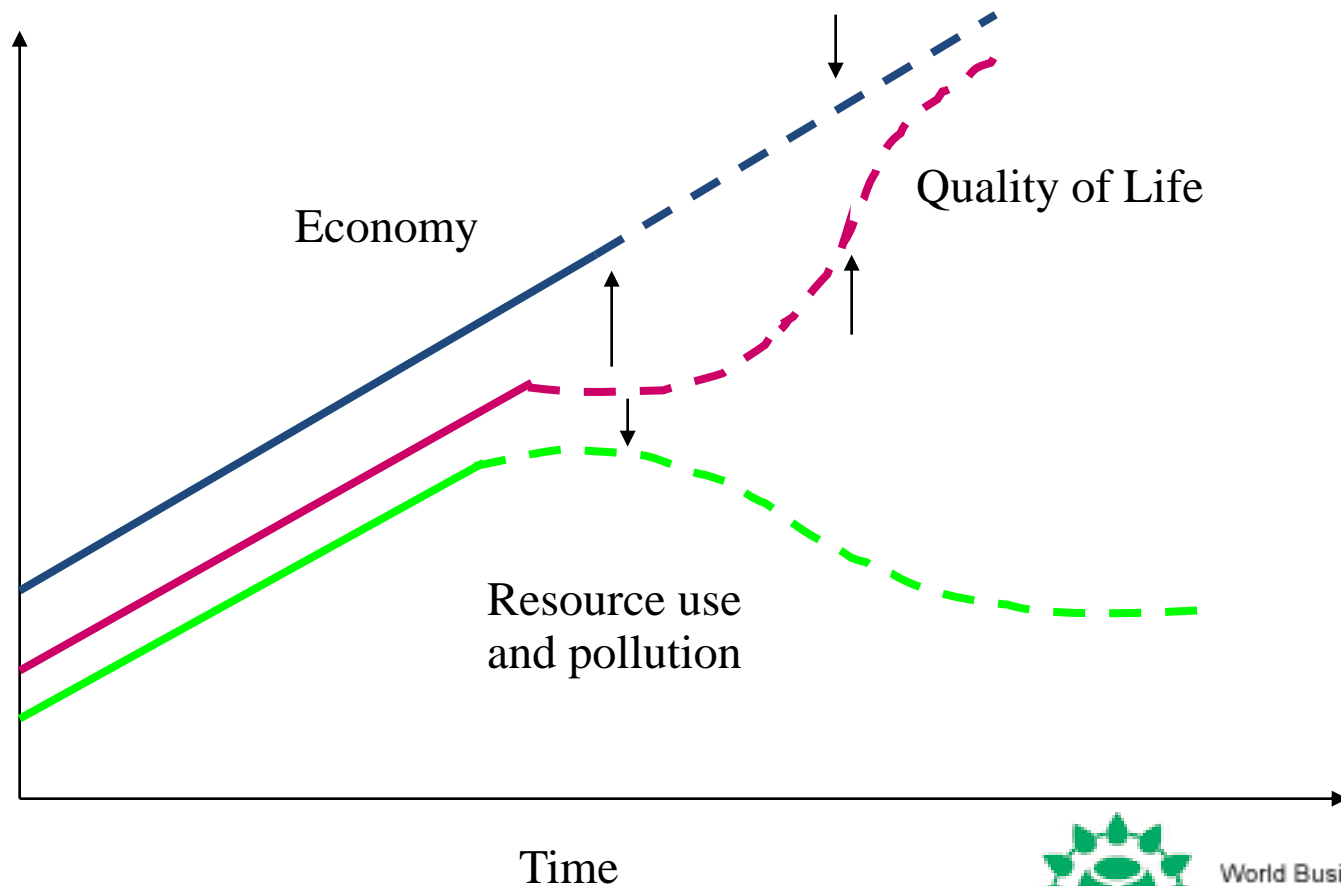
- Environmental Finance Group-International Finance Cooperation

*“Increasing sustainability of resources use through more efficient production methods”*

# Eco-Efficiency is a share zone

- Eco-Efficiency is a key concept for helping companies, individuals, government and other organization to become more sustainable.
- Eco-Efficiency was called the share zone between the economic and environmental bottom line

# Economy and quality of life up- resource use and pollution down



World Business Council for  
Sustainable Development



## Characteristics of Eco-Efficiency

- The WBCSD has identified 7 elements that businesses can use to improve their eco-efficiency

- 1. Reduce material intensity*
- 2. Reduce energy intensity*
- 3. Reduce dispersion of toxic substances*
- 4. Enhance recyclability*
- 5. Maximize use of renewables*
- 6. Extend product durability*
- 7. Increase service intensity*

## Objectives of Eco-Efficiency

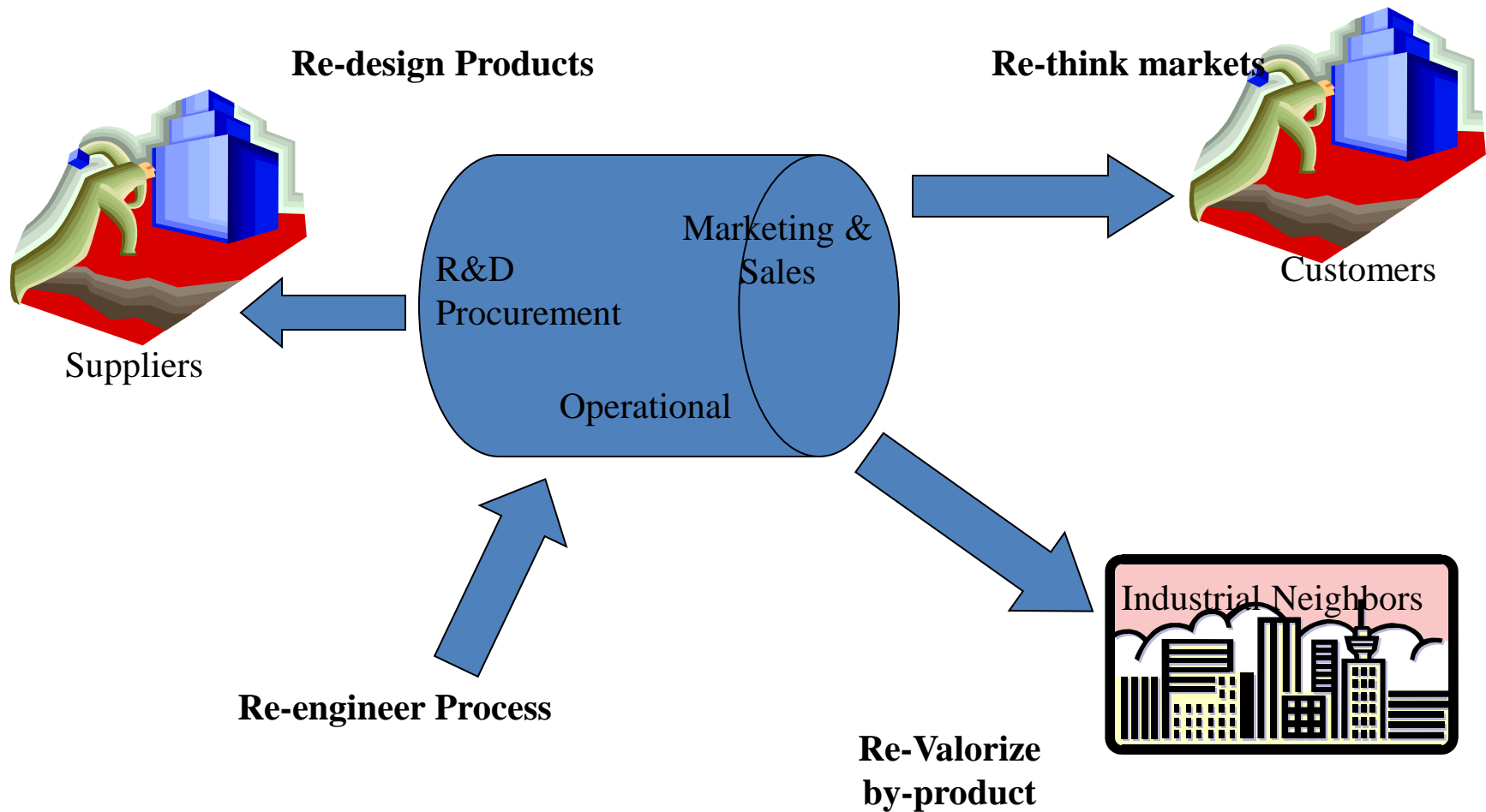
- The 7 elements may be thought of as being concerned with three objectives

- 1. Reducing the consumption of resource*
- 2. Reducing the impact on nature*
- 3. Increasing product or service value*

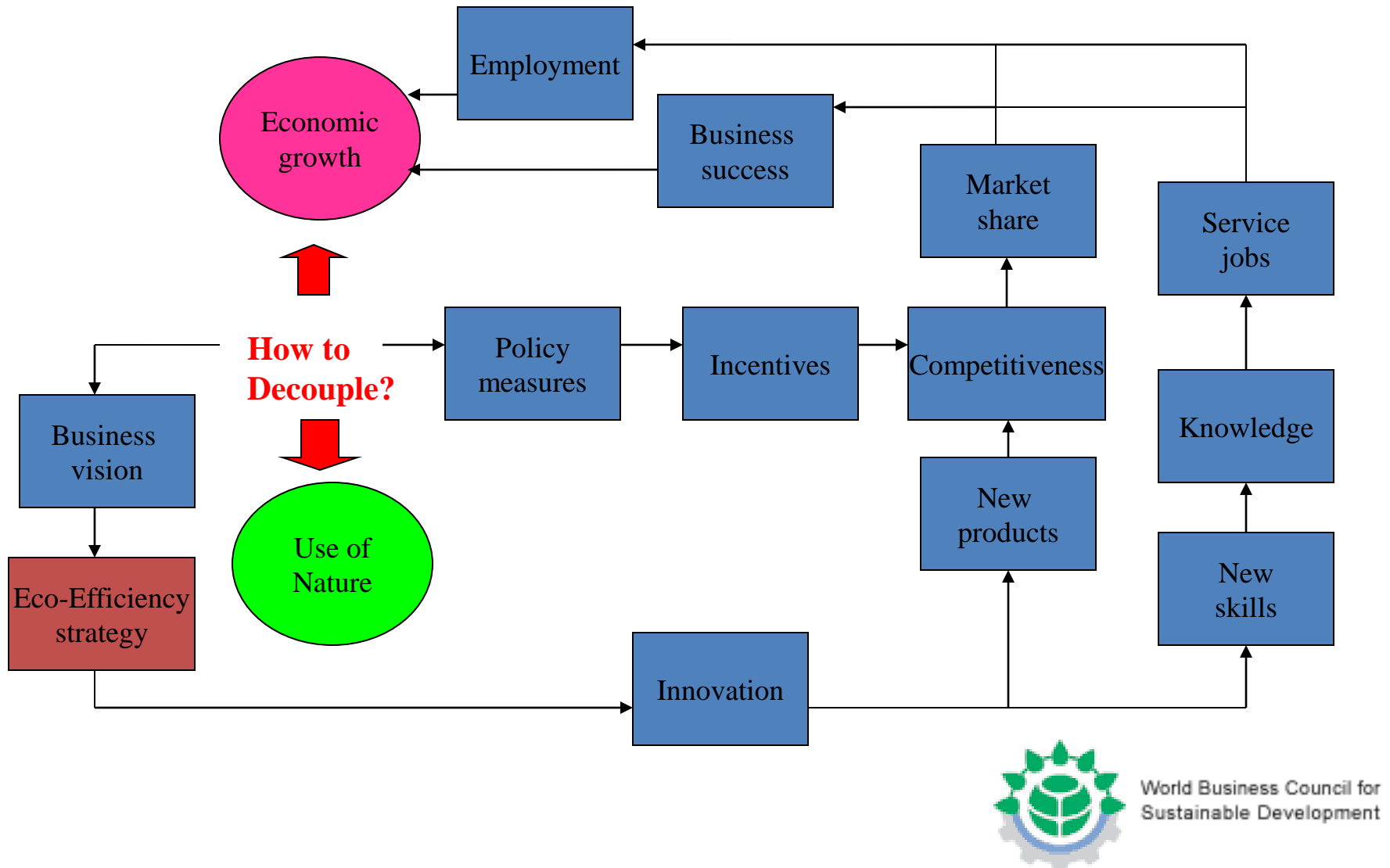
Many company have a fourth objective,

- 4. Implementing an environmental or sustainability management that is integrated with their existing business management systems*

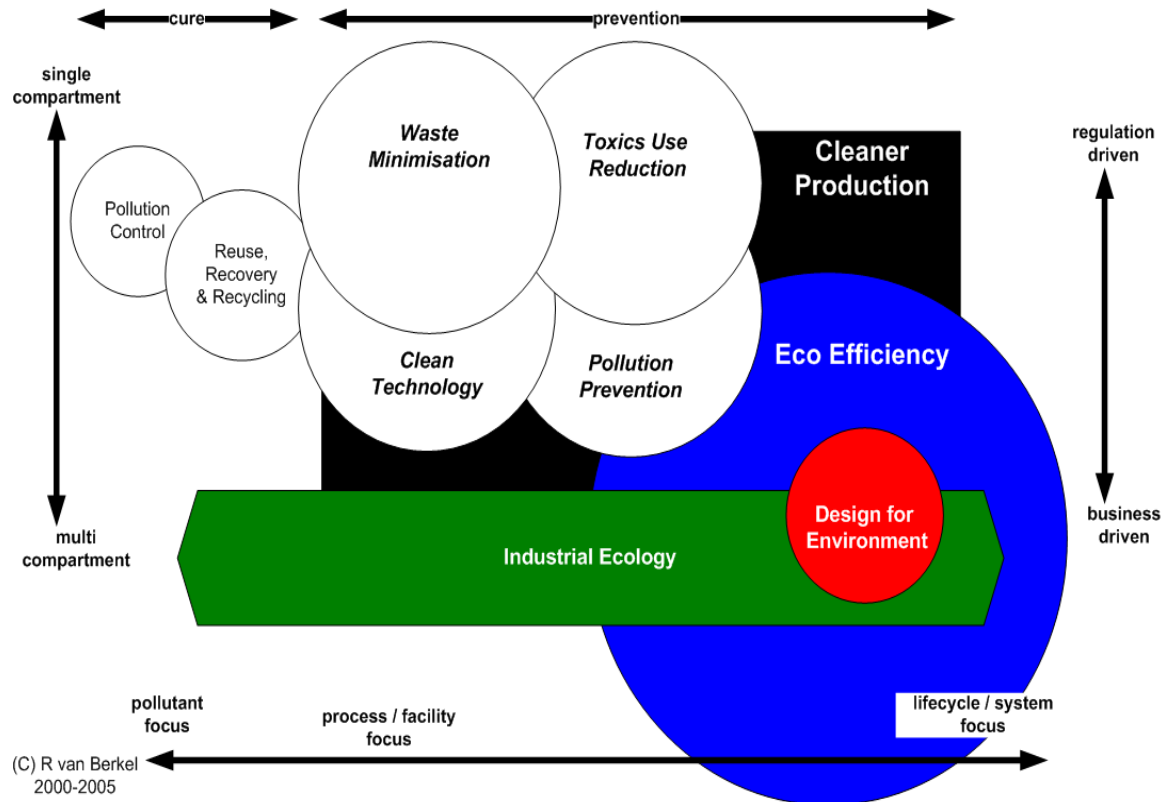
# Navigating for Eco-Efficiency Opportunities



# Channels for Eco-Efficiency

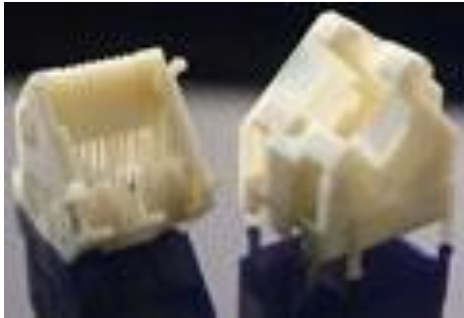


# Cleaner Production & Eco-Efficiency



Reference figure: van Berkel, R. 2006. Cleaner Production and Eco-Efficiency. in D. Marinova (ed) Handbook on Environmental Technology Management. Edward Elgar Publications, Cheltenham, UK.

## Ultradur® (PBT, PBT+PET)



Electrical plug-in connector

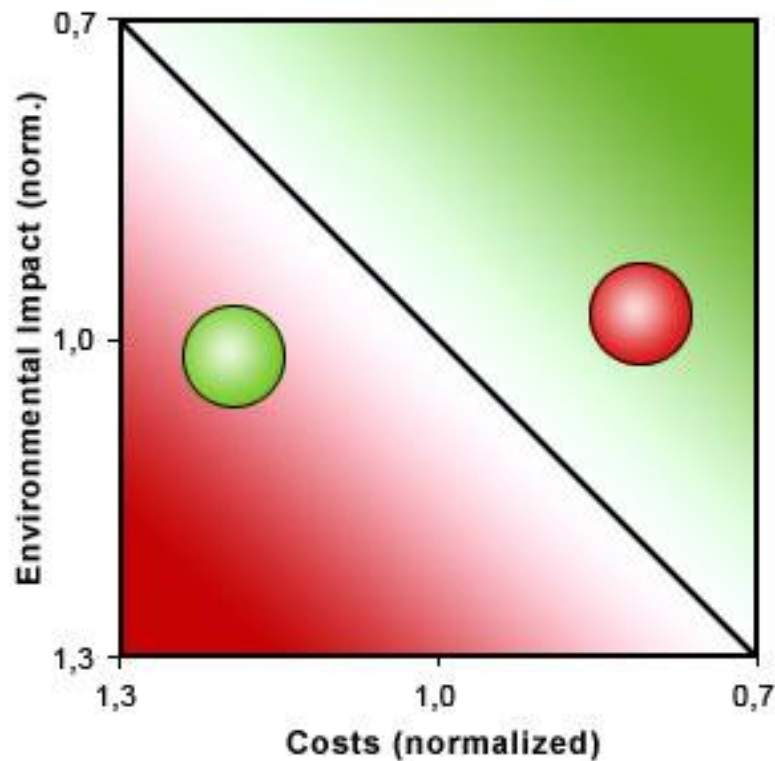


Automotive connector



Fiber optic cables

Source: [www.BASF.com](http://www.BASF.com)



● standard PBT  
● Ultradur High Speed



Eco-Efficiency Label, BASF

Source: [www.BASF.com](http://www.BASF.com)

## Environmental Efficiency in an Office (Eco Efficiency)



$$\text{Eco Efficiency} = \frac{\text{Utility/Value (Productivity, etc.) of Solution}}{\text{Environmental impacts Produced by the Office}}$$



Source: [www.fujixerox.com/.../office/solution/index.html](http://www.fujixerox.com/.../office/solution/index.html)



## Eco Solution

### Environmental impacts Coming from an Office (Denominator)

#### Before Implementation

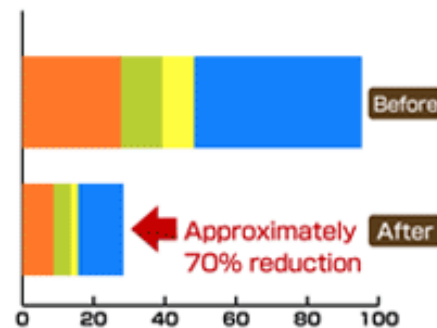


#### Before Implementation



#### Reductions in Environmental impacts

- Use of space (kg-CO2)
- Amount of electrical power consumption (kg-CO2)
- Number of equipment used (kg-CO2)
- Copies/prints (kg-CO2)



## Solution's Utility and Value (Numerator) and Eco Efficiency, Progress Rate of Eco Efficiency

Workload (yearly) converted into 132,000 A4 sheets worth of information (11,000 sheets/month)

### Before Implementation

Processing time:  
1,650 minutes  
(Number of sheets output/  
output speed of machine)  
Number of sheets output:  
132,000 sheets

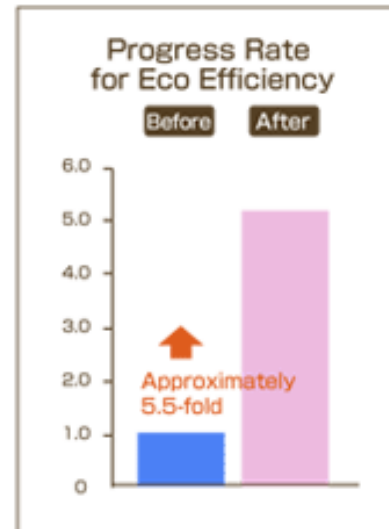
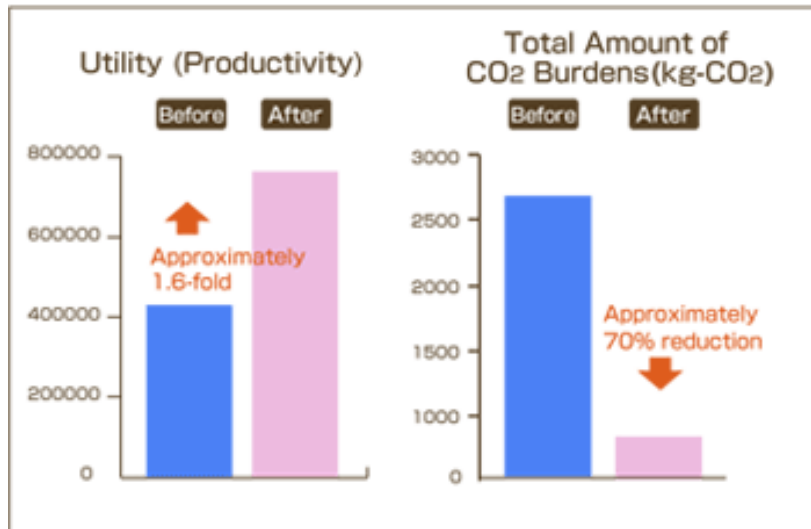
Management of output equipment  
Management and maintenance  
of consumables x 7 machines  
Information sharing  
Managed in cabinets using  
file folders, etc.



### After Implementation

Processing time:  
1,009.8 minutes  
(Number of sheets output/  
output speed of machine)  
Number of sheets output:  
40,392 sheets


Management of output equipment  
Management and maintenance  
of consumables x 1 machine  
Information sharing  
Shared electronically



## Eco Process

Minimizing the Environmental  
Impacts Generated  
in Business and  
production Activities

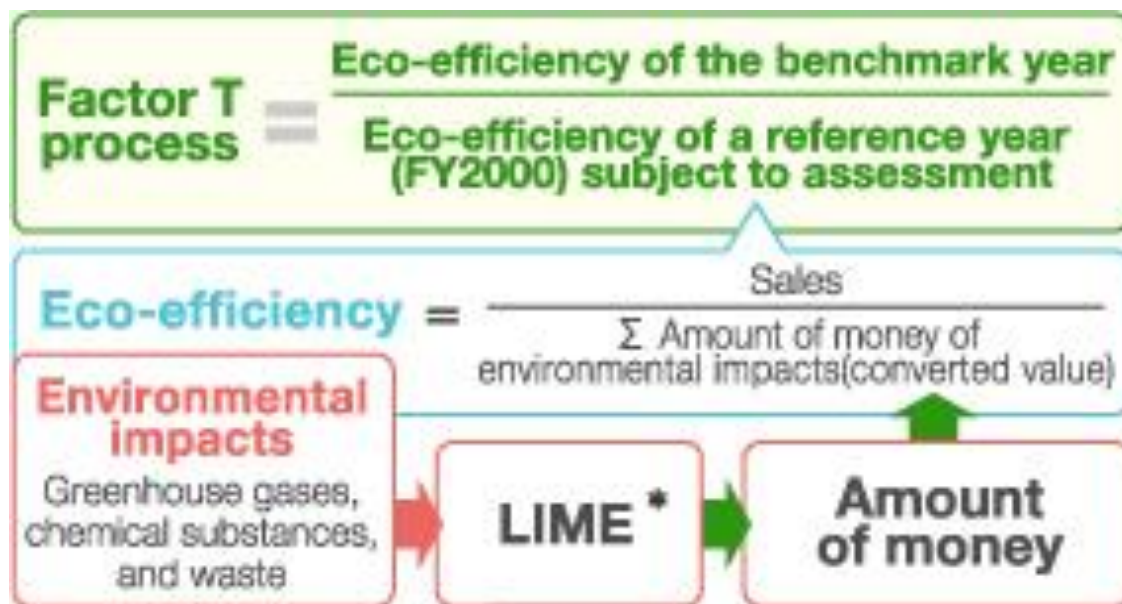
Environmental Vision 2050  
[Two Approaches and Two Supporting Actions]

**Eco Process** 





**TOSHIBA**

Leading Innovation >>>

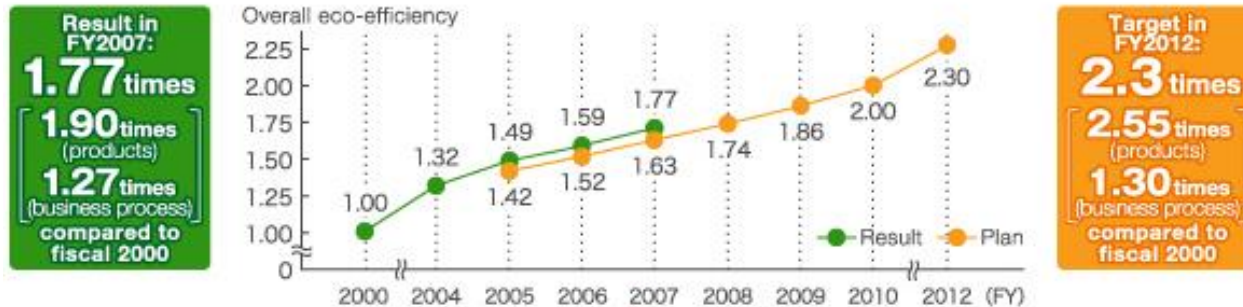


Source: [www.toshiba.co.jp/env/en/industry/index.htm](http://www.toshiba.co.jp/env/en/industry/index.htm)

|                                 | Factor 2.37(in 2007 relative to 2000)  | Factor 2.60(in 2007 relative to 2000)  |
|---------------------------------|--|--|
| Product name/model name         | <br>Digital MFP e-STUDIO167  | <br>Electronic Cash Register MA-2055                              |
| Main improvement in value       | Value factor 1.58 <ul style="list-style-type: none"> <li>• Paper to be reused with erasable toner</li> <li>• Large buttons and icon display introduced on the control panel</li> </ul> | Value factor 2.88 <ul style="list-style-type: none"> <li>• Improved visibility</li> <li>• Improved operability</li> <li>• Promptness</li> </ul>      |
| Main improvement in environment | 1/Environmental impact factor 1.50 <ul style="list-style-type: none"> <li>• Reduced power consumption</li> <li>• Reduced weight</li> </ul>   | 1/Environmental impact factor 0.90 <ul style="list-style-type: none"> <li>• Reduced standby power</li> <li>• Reduced hazardous substances</li> </ul> |

Source: [www.toshiba.co.jp/env/en/industry/index.htm](http://www.toshiba.co.jp/env/en/industry/index.htm)

## Toward 2.3 times in "FY2012 Overall Eco-efficiency"



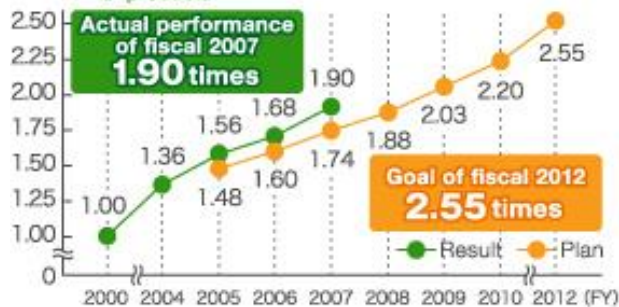
## Composition of environmental impacts during product life cycles

(Average of all products of Toshiba Group)

**Environmental impacts of products**  
(from procurement of raw materials to final disposal)

**Product Eco-efficiency**

Value of products (performance improvement)  
Environmental impacts of products  
**Toward 2.55 times**



**Environmental impacts of business processes**  
(manufacturing)

**Business Process Eco-efficiency**

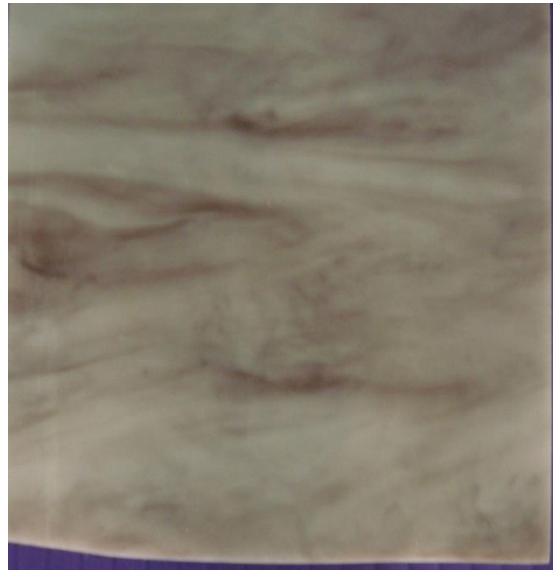
Sales  
Environmental impacts throughout business processes  
**Toward 1.3 times**



Source: [www.toshiba.co.jp/env/en/management/plan.htm](http://www.toshiba.co.jp/env/en/management/plan.htm)



# Eco-Efficiency of PMMA Cast Sheet Process



**PAN Asia Industrial Co., Ltd.**

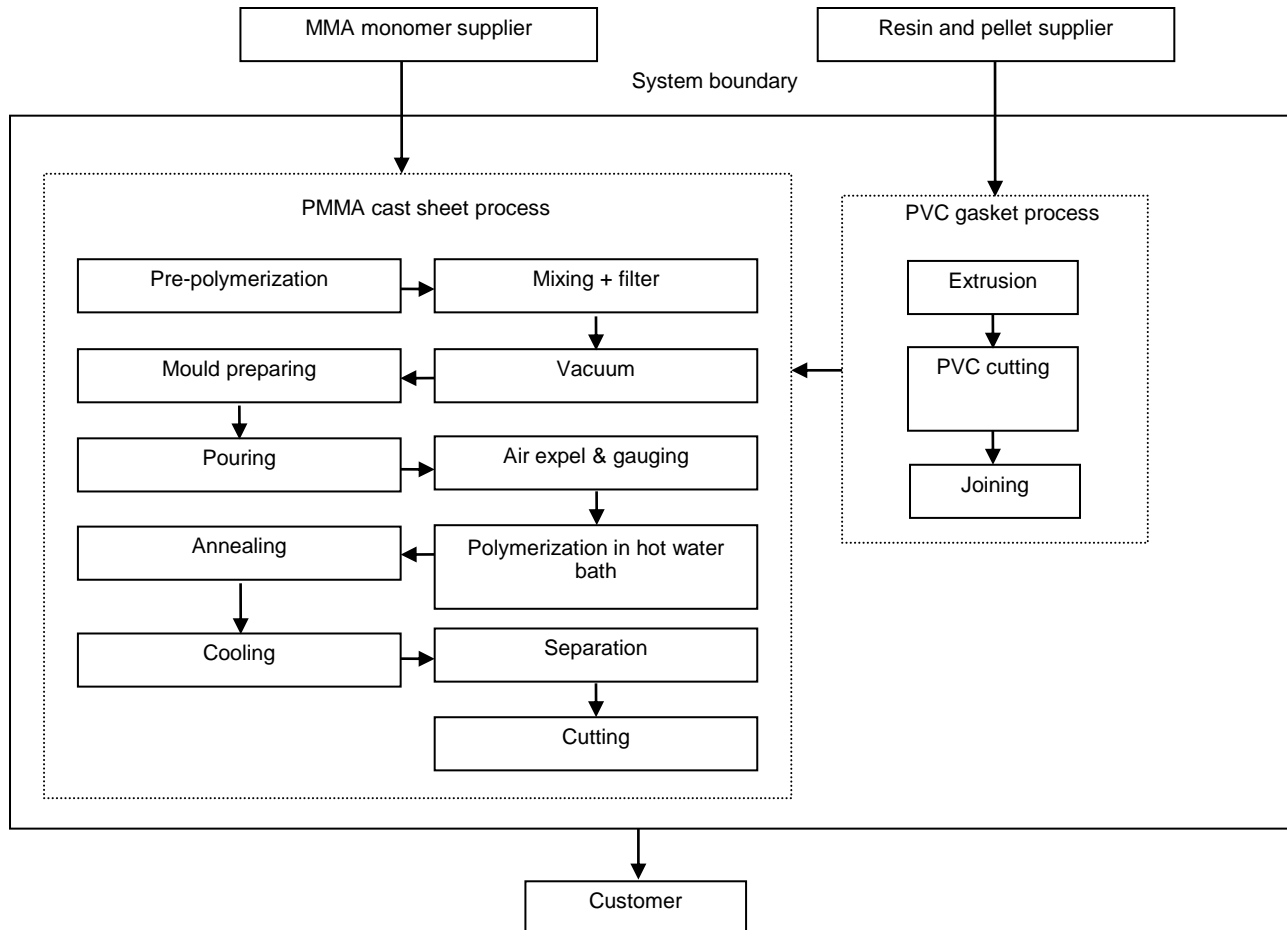


**Funding by the Thailand Research Fund**

# Applications of PMMA Cast Sheet



# PMMA Cast Sheet Process

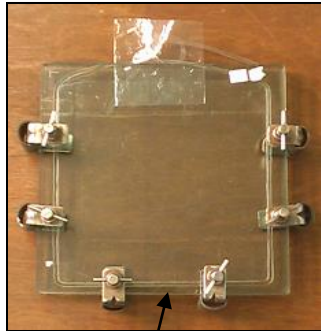




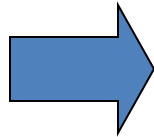
# Bulk Polymerization

## • Quiescent Bulk Polymerization (Monomer Casting)

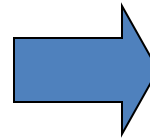
KMUTNB



PVC gasket 3 mm



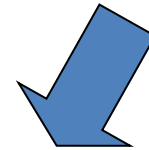
PMMA prepolymer  
(syrup)



Curing in water batch



- Temp 60 °C
- Time 2 hr.

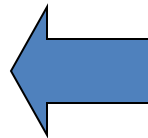


Bake in oven



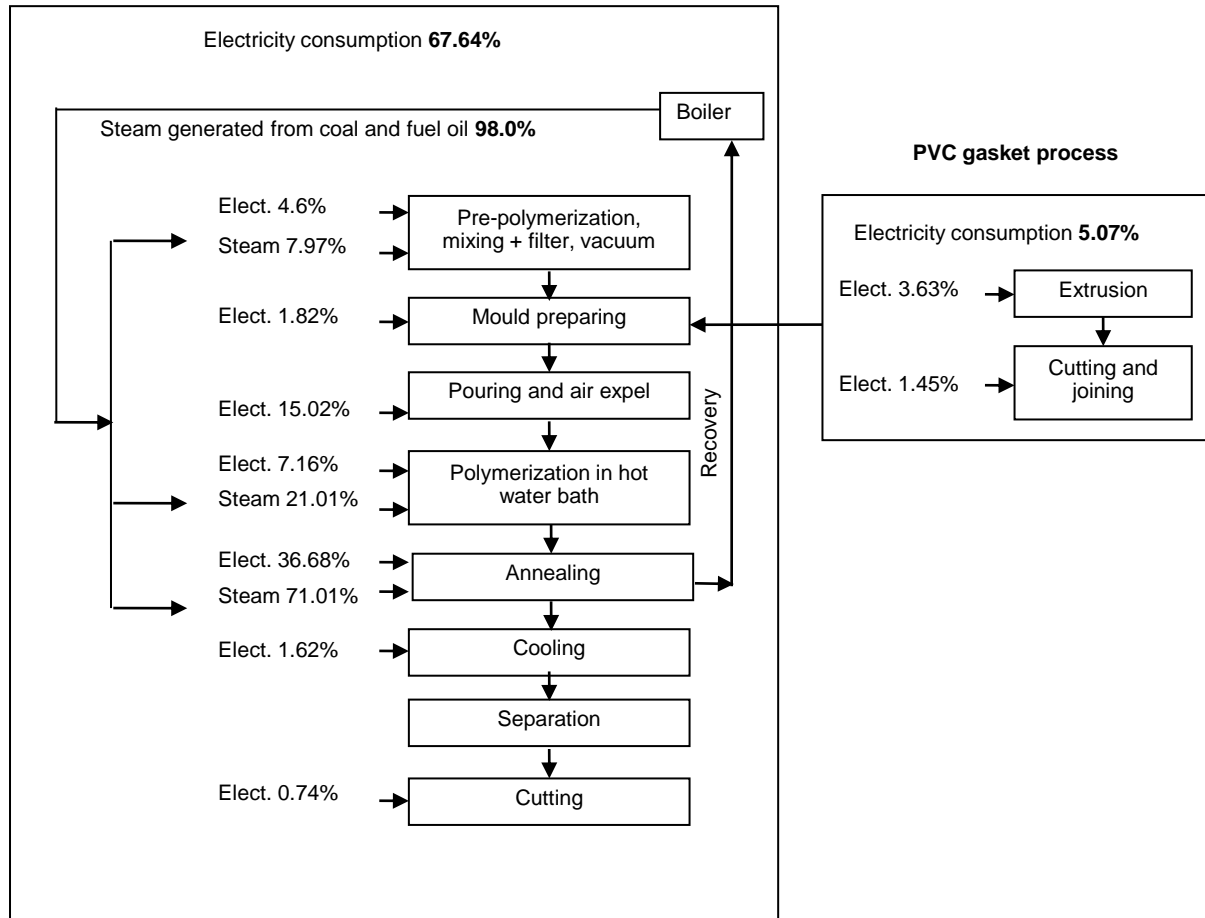
- Temp 110 °C
- Time 2 hr.

PMMA Sheet



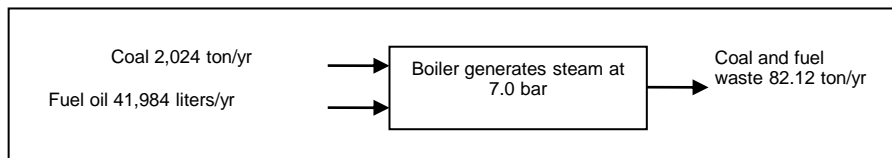
# PMMA Cast Sheet Process

PMMA cast sheet process

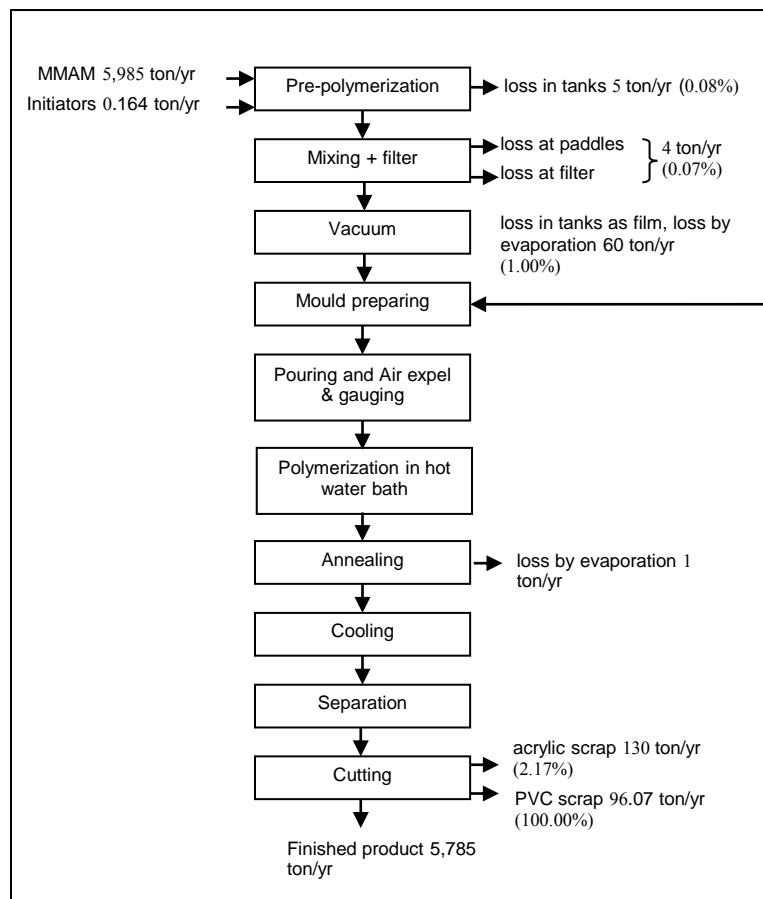


# PMMA Cast Sheet Process

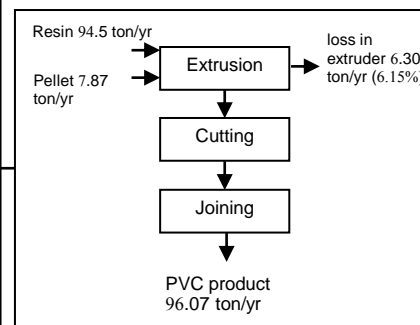
## Boiler

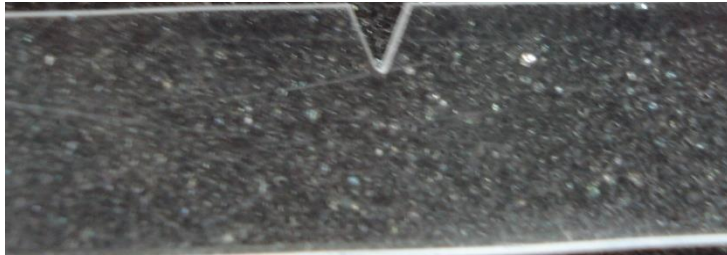


## PMMA cast sheet process



## PVC gasket process





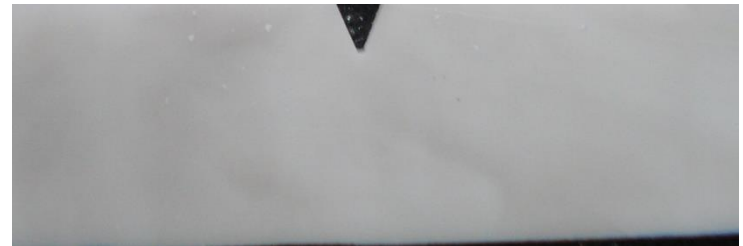
**PMMA Cast Sheet  
(GP Grade)**



**Recycled PMMA  
Cast Sheet**

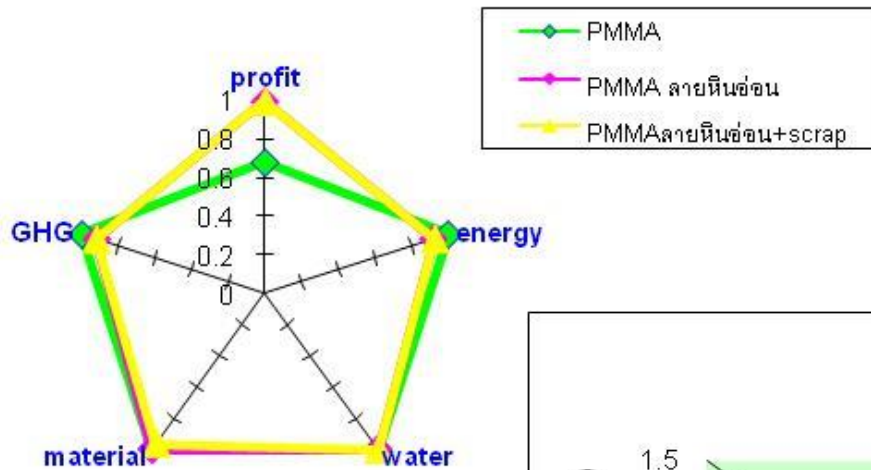


**PMMA Mable Sheet**

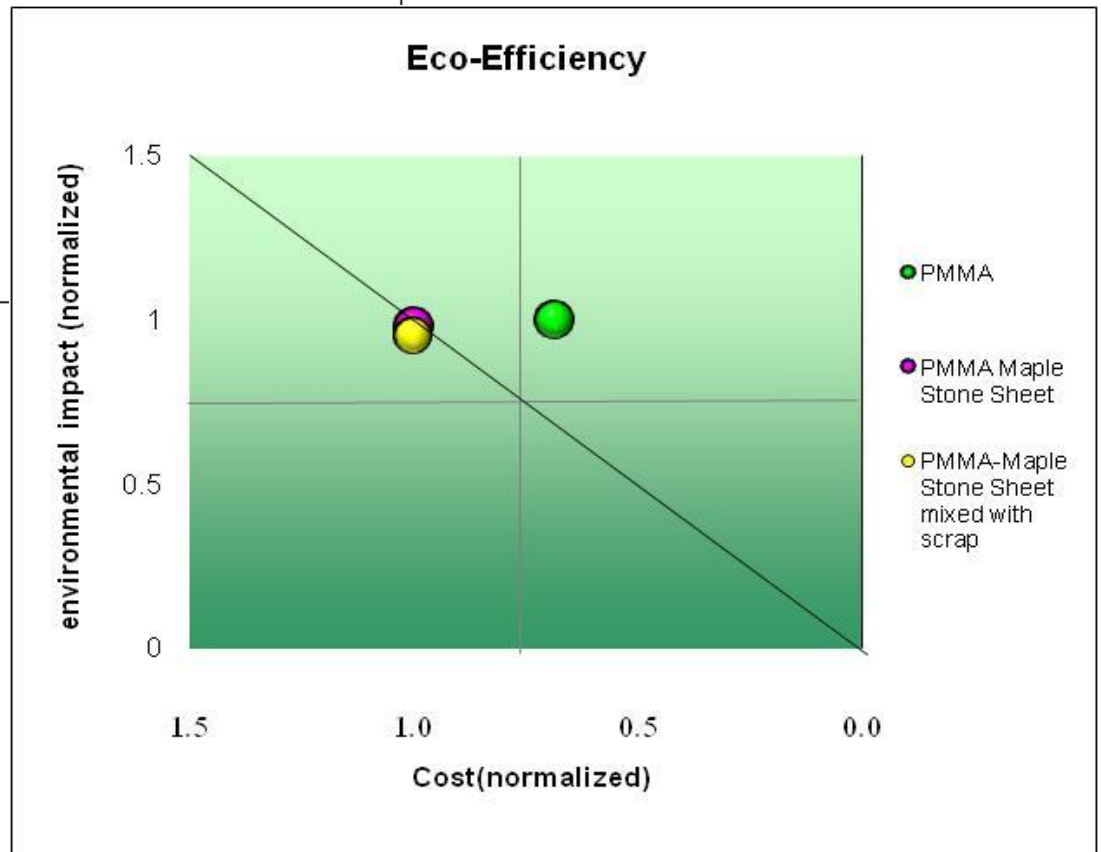


**Recycled PMMA  
Mable Sheet**

## Environmental fingerprint



## Eco-Efficiency Analysis



# Section Break

